



Dart Aerospace Ltd.
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Tel (613) 632-5200

648.4703

Job Sheet 179394



Part No: 648.4703

Job Qty: 1 ea

Part Name: C10 Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG O&OPM-C10 Rev 4 IPP Rev A 18.03.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/24/18	7/24/18	0.00	0.00	Start Up Stores/Pkg-1		83
110	Small Fab	1 pcs	7/24/18	7/24/18	0.00	1.00	Small Fab-6		83 DAS
120	QC	1 pcs	7/24/18	7/24/18	0.00	0.00	QC4		21 38
125	DC	1 pcs	7/24/18	7/24/18	0.00	0.00	DC		21 38
130	Packaging	1 pcs	7/24/18	7/24/18	0.00	0.00	Packaging3-1		21 38
140	QC21-FG	1 Ea	7/24/18	7/24/18	0.00	0.00	QC21		21 38

Part Op 110 - Pick bag and tag

Descriptions: 125 - Supply owner's & overhaul procedures manual

130 - Identify and pack for shipping as per PPP 647.7303

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4 20-3/8	see P/N 188-FPSS-1/4-20-3/8	2 Ea (2 ea)	90-Start up Operation	5048557
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	90-Start up Operation	5073061
188-SHCS-1032-3/4	Bolt	8 Ea (8 ea)	90-Start up Operation	5092363
600.1309-A	Label	1 Ea (1 ea)	90-Start up Operation	
600.1347	C10 Warning Label	1 Ea (1 ea)	90-Start up Operation	5092299
AN4-23A	Bolt	2 Ea (2 ea)	90-Start up Operation	5073378
AN6-31A	Bolt	6 Ea (6 ea)	90-Start up Operation	5082931
AN960-416	Flat Washer Dia 1/4"	3 Ea (3 ea)	90-Start up Operation	5056461
AN960-416L	Washer	2 (2 ea)	90-Start up Operation	5027504
AN960-616L	5/8" OD, THIN FLAT WASHER see NAS1149F0632P	12 Ea (12 ea)	90-Start up Operation	5048297
C10-10-2	Actuator Pin	1 pcs (1 ea)	90-Start up Operation	P 5029190
C10-10-3	Actuator Bushing	2 pcs (2 ea)	90-Start up Operation	P 5068895
C10-21-4	Lock Washer	8 Ea (8 ea)	90-Start up Operation	5085250
C10-22	Lock Bumper	3 Ea (3 ea)	90-Start up Operation	5076184
C10-23-1	Keeper Spacer	1 Ea (1 ea)	90-Start up Operation	5079563
C10-23-2	Keeper Spring	1 pcs (1 ea)	90-Start up Operation	P 5060601
C10-23-3	Keeper Bushing	2 Ea (2 ea)	90-Start up Operation	5039301
C10-3	Load Beam Bumper	1 Ea (1 ea)	90-Start up Operation	5035088
C10-4-10	Spring Anchor Spring Pin	2 pcs (2 ea)	90-Start up Operation	5063047
C10-4-6	Lock Spring	1 pcs (1 ea)	90-Start up Operation	5063047
C10-4-7	Spring Retaining Pin	1 pcs (1 ea)	90-Start up Operation	5029216
C10-4-8	Lock Bushing	2 Ea (2 ea)	90-Start up Operation	5060577

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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